

Submersible pumps

Type IMM 63



Usages:

The pumps are suitable to transfer liquids containing impurities measuring up to 2-3 mm. The hydraulic components, namely the nylon impeller and scroll and the aluminium pump body allow the pumps to be used with water, emulsions and oily substances in general with a maximum viscosity of 3° Engler (21 CST).

The temperature of the liquid must not exceed 90° C.

They are usually used on:

- Machine tools** (milling machines – lathes - drills)
- Glass processing machines** (TRI version)
- Surface treatment systems** (version in cast iron)*
- Filtration systems**
- Air-conditioning systems**

They should usually be installed on a tank, with a capacity in proportion to the flow rate, at about 4 – 5 cm. from the bottom. It is important to check that the maximum level of the liquid in the tank always remains 3 – 4 cm. lower than the flange (see figure).

In cases where the liquid is particularly dirty, the user is recommended to construct the tank in compartments to allow the dirt to deposit before it is stirred up by the pump.

For other usages you are advised to consult our technical office.

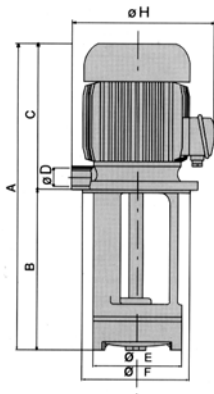
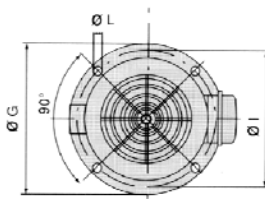


Table of dimensions and weights

| TYPE | A mm | B mm | C mm | ØD mm | ØE mm | ØF mm | ØG mm | H mm | ØI mm | ØL mm | Kg. |
|-----------------|---------|---------|---------|----------|----------|----------|----------|---------|----------|-----------|-------|
| IMM 63 A | 355 | 150 | 205 | 3/4" | 128 | - | 180 | 190 | 150 | 9 N. 4 | 14,5 |
| | 405 | 200 | | | | | | | | | 15 |
| | 455 | 250 | | | | | | | | | 15,5 |
| | 505 | 300* | | | | | | | | | 16 |
| IMM 63 B | 355 | 150 | 205 | 3/4" | 128 | - | 180 | 190 | 150 | 9 N. 4 | 15,45 |
| | 405 | 200 | | | | | | | | | 15,95 |
| | 455 | 250 | | | | | | | | | 16,45 |
| | 505 | 300* | | | | | | | | | 16,95 |

*On request cast iron pump body



Electrical features

| Type | KW. Input | Hz. 50 | | Hz. 60 | | | |
|-----------------|--------------|----------|-----------------|---------|-----------------|-----------------|-----------------|
| | | 230/400 | 254-290/440-500 | 230/400 | 208-230/440-460 | 254-290/440-500 | 318-346/550-600 |
| IMM 63 A | 0,30 | 1,0/0,58 | 0,76/0,44 | 1,2/0,7 | 1,1/0,6 | 1,0/0,58 | 0,8/0,45 |
| IMM 63 B | 0,40 | 1,6/0,9 | 1,2/0,7 | 1,9/1,1 | 1,9/1,1 | 1,6/0,9 | 1,2/0,7 |

